



NOTES:

1. TORQUE RATINGS, Nm:

PART NUMBER	SYMMETRIC TORQUE
TIP14-1080-040	4.0
TIP14-1080-080	8.0
TIP14-1080-120	12.0

2. CYCLE LIFE:

WITHIN 25,000 CYCLES STATIC TORQUE STAY WITHIN ±20% OF TORQUE SPECIFICATION.

3. FINISH: PLAIN AND PLATING

4. 360 DEGREE SHAFT ROTATION

5. DESIGNED TO BE OVER MOLDED IN GLASS FILLED ENGINEERING PLASTIC.

6. DO NOT PREHEAT TORQUE INSERT.

METRIC(MM)	[ENGLISH] (IN)	LEECO		DWG NO.	
0-3 < ±0.15	0-0.118 < ±0.006			TIP14-1080-xxx	
3-10 < ±0.20	0.118-0.394 < ±0.008	TITLE		TORQUE INSERT	
10-30 < ±0.25	0.394-1.181 < ±0.010			MATERIAL	
30-50 < ±0.30	1.181-2.000 < ±0.012	APPROVED	DRAWN	2018.09.26	
50-100 < ±0.40	2.000-4.000 < ±0.016	SHEET 1 OF 1		SCALE: 2.000	
100-200 < ±0.50	4.000-8.000 < ±0.020			REV	A3
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